### TAAT e-catalog for government

## Bean Flour and Flour Products: Bean processing process

Bean Flour Made Easy

The "Bean flour and flour-based products" technology processes common beans into flour, enhancing their nutrition and shelf life. It offers economic opportunities for farmers and businesses, with scalable equipment suitable for various production scales in both rural and urban settings.





The Alliance of Bioversity International and the International Center for Tropical Agriculture (CIAT) Munthali Justice

Technology from

**ProPAS** 

Commodities

Common bean

Sustainable Development Goals







Categories

Transformation, Practices, Agri-food processing

Best used with

· Biofortified Beans for Improved Nutrition >

This technology is **TAAT1 validated**.



Gender assessment



Climate impact





#### **Problem**

- Whole beans require significant time and energy for preparation, reducing appeal to urban
- Traditional bean preparation methods remain unattractive despite pre-cooked options due to time and energy constraints.
- · Common beans contain substances that hinder protein, starch, and mineral absorption in the gut, affecting nutrition and digestibility.
- Processing newly harvested and tough-to-cook beans presents challenges in both palatability and preparation efficiency.

#### Solution

- Technology produces popular bean products in Sub-Saharan Africa.
- · Begins with high-quality flour, reducing cooking time and costs.
- · Processing boosts vitamin and nutrient availability.
- · Methods like soaking and pressure cooking enhance bean digestibility.
- Bean flour prolongs product freshness.
- · Provides lucrative markets for farmers and entrepreneurs.
- · Opens new markets, reduces transportation costs, and enables new products.

### Key points to design your project

To integrate this technology into your project:

- Conduct awareness campaigns on the benefits of bean flour technology.
- · Collaborate with local farmers and agri-food companies for a steady bean supply.
- · Establish processing plants with efficient equipment.
- Provide training programs for operators and workers on safety and quality use.
- Ensure regulatory compliance with food safety standards and licensing requirements.

Consider engaging a team of trainers for installation support, including costs for training and post-training assistance. Develop communication materials like flyers, videos, and radio broadcasts.

Additionally, consider incorporating "Biofortified beans for improved nutrition" into your project to address key challenges and contribute to a healthier, more resilient future.

# Tested/adopted in Tested & adopted Adopted Tested

Where it can be used

This technology can be used in the colored agro-ecological zones



(Cost: \$\$\$) 370 USD

Small motorized bean dehullers that can process 50 kg hour-1

4 USD

**370** USD

Small motorized

1,500 USD Soaking tanks of 500 liter

2,000 USD Mills with a capacity of 300 kg hour-1

Open source / open access

O IP

Bean flour per kg

bean dehullers that can process 50 kg hour-1

